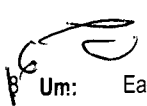


Date: Tuesday, 06/01/2009 10:05:28 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HEAD REST ASSEMBLY CENTER
<b>Job Number</b> : 44407	
<b>Estimate Number</b> : 10861	
<b>P.O. Number</b> :	<b>Part Number</b> : D412724041
<b>This Issue</b> : 06/01/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : N/A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : SMALL /MED FAB	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 43038	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 26/01/2009 <b>Qty:</b>  <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JD 09.01.06</u>	
<b>Comment</b> : Est Rev:A 04.09.08 New Issue KJ/JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



JD for JD 09/02/02

**Comment:** DOCUMENT CONTROL

If D412-724-041 is a W/O on it's own,  
 Photocopy bluefile and create labels per PPP D412-724-041 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D3303041	Head Rest
-----	----------	-----------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3303-041 Head Rest 40859

(6)

50

4.0	D3304041	Tube Assembly
-----	----------	---------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3304-041 Tube Assembly 42/08

(4)

(2)

41907

50

5.0	AN52510R6	Screw
-----	-----------	-------

**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 32.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

M10/203

9/2/20

(6)

50

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 06/01/2009 10:05:28 AM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEAD REST ASSEMBLY CENTER

Job Number: 44407

Part Number: D412724041

Job Number:



Seq. #:

Machine Or Operation:

Description :

4 AN525-10R6 Screw

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

*Placed in boxes*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-724-041

Location:

PPP Rev:

*DRAFT*

*19/1/09*

*(6)*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*09/02/23*

Job Completion



*MF*  
*09-02-20*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

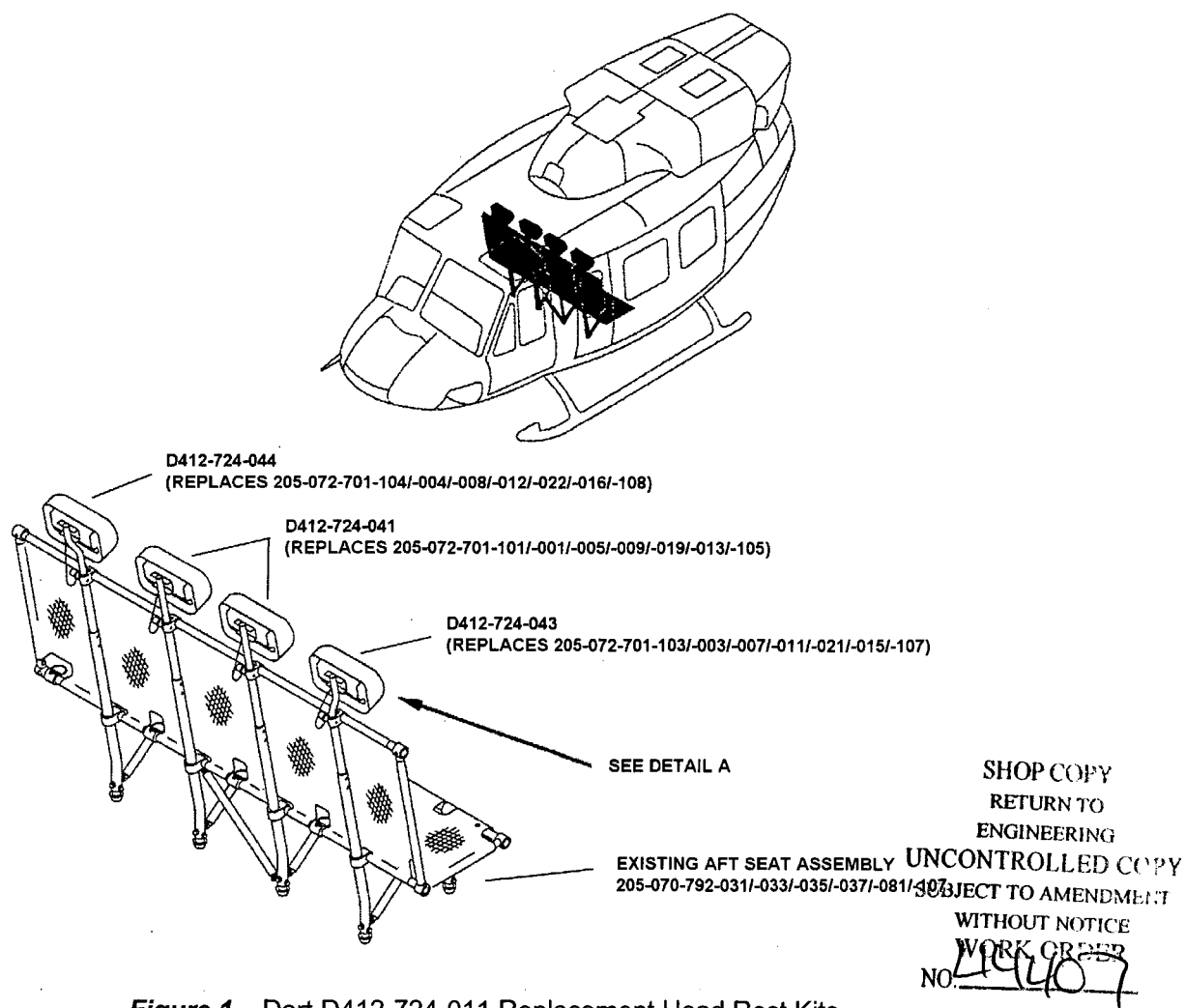
## 1.0 INTRODUCTION

These instructions cover the installation of Dart Replacement Head Rest Kits for the Bell 205/212/412 series aircraft. These kits can be procured to replace the existing head rests on the "4 man" aft facing seats as shown in Figure 1.

The D412-724-011 Replacement Head Rest Kit consists of (2) D412-724-041 Head Rest Assembly (replaces 205-072-701-101/-001/-005/-009/-019/-013/-105), (1) D412-724-043 Head Rest Assembly, LH (replaces 205-072-701-103/-003/-007/-011/-021/-015/-107) and (1) D412-724-044 Head Rest Assembly, RH (replaces 205-072-701-104/-004/-008/-012/-022/-016/-108).

It is acceptable to install the Head Rest Assemblies as an entire -011 kit or on an individual basis. Furthermore, D3304-041 replaces 205-072-702-101/-001, D3304-043 replaces 205-072-702-103/-003, D3304-044 replaces 205-072-702-104/-004, and D3303-041 replaces 204-070-723-101/-019.

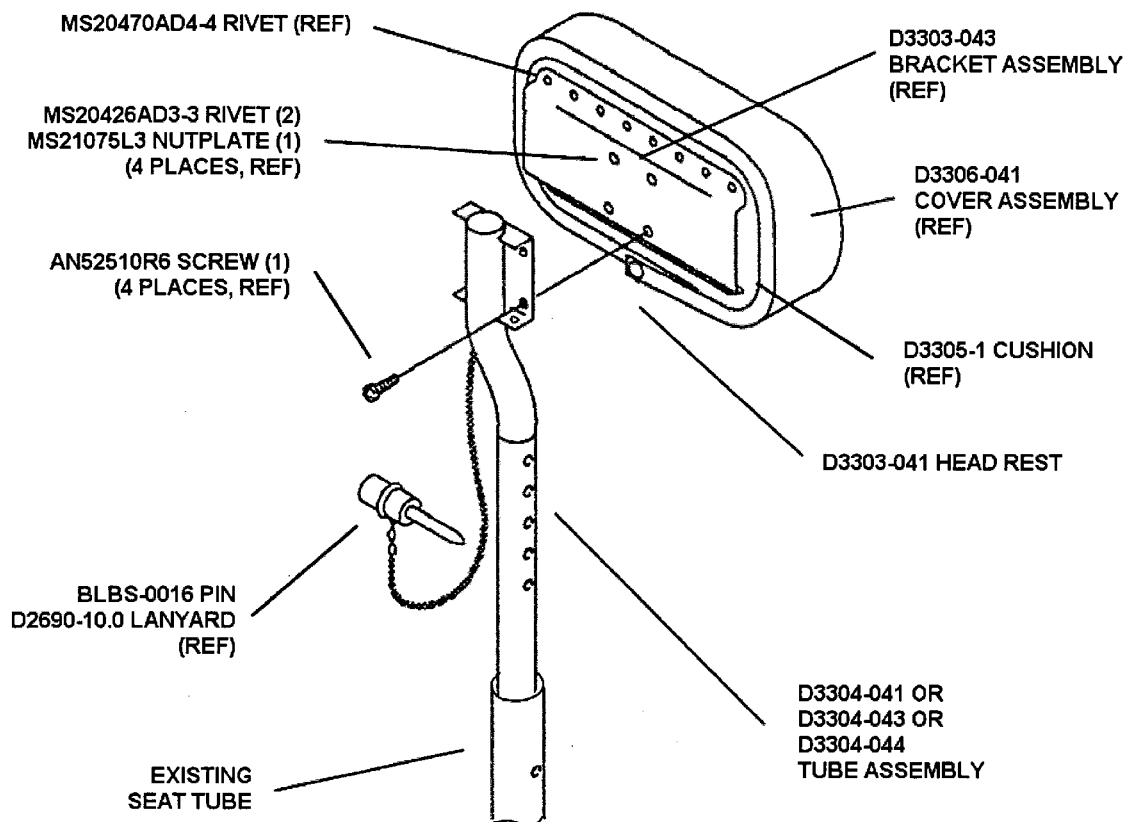
The components in the Dart kits are as defined in the table in Section 5.0 of these instructions. For convenience, only the last three digits of the Part No. are listed on the top row of each table. The quantity of each component, which is included in the D412-724-011 Head Rest Kit, for example, is as defined in the column labeled -011.



**Figure 1 – Dart D412-724-011 Replacement Head Rest Kits**

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**Figure 2 – Detail A Typical. Head Rest Assembly**  
(D412-724-044 Assembly shown, D412-724-041/-043 Similar)

## 2.0 GENERAL NOTES

### COMPATIBILITY

Compatibility of this installation with the aircraft is the **responsibility of the installer**. Ensure that this installation does not conflict with a previous modification.

### CONTINUING AIRWORTHINESS

These installations should be maintained in accordance with the Instructions for Continued Airworthiness ICA-D412-724.

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NO 144407

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### 3.0 INSTALLATION PROCEDURE

#### To install a Dart Head Rest Assembly:

- 3.1 If installed, remove the existing Head Rest Assembly by pulling the quick release pin that attaches it to the seat. Make note of the installation position (if applicable).
- 3.2 Inspect the seat for damage in the vicinity of the Head Rest Assembly. Consult the Aircraft Maintenance Manual for disposition if damage is observed.
- 3.3 If only replacing the Head Rest with the equivalent Dart D3303-041 Head Rest, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble D3303-041 Head Rest with existing Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- 3.4 If only replacing the Tube Assembly with a Dart D3304-041/-043/-044 Tube Assembly, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble existing Head Rest with Dart D3304-041/-043/-044 Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- 3.5 Slide the new or modified Head Rest Assembly into the seat tube and lock in place at the same location that the old Head Rest Assembly was installed (if applicable) using the quick release pin. Ensure pin is properly engaged.

### 4.0 WEIGHT AND BALANCE

There is negligible weight change associated with the installation of the Dart Head Rests.

### 5.0 PARTS LIST

QTY -011	QTY -041	QTY -043	QTY -044	Part Number	Description
X				D412-724-011	Dart Replacement Head Rest Kit, for 205/212/412
2	X			D412-724-041	Head Rest Assembly, Center
1		X		D412-724-043	Head Rest Assembly, LH
1			X	D412-724-044	Head Rest Assembly, RH
	1	1	1	D3303-041	Head Rest
	1			D3304-041	Tube Assembly
		1		D3304-043	Tube Assembly
			1	D3304-044	Tube Assembly
	4	4	4	AN525-10R6	Screw

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